

## Description

Soft PVC film with matt surface

## Release Paper

Silicone coated paper on one side, 135 g/m<sup>2</sup>, which provides excellent weed-stripping properties. For white vinyl, a light blue silicone paper is used, to form a stronger contrast to lettering.

## Adhesive

Polyacrylate, removable

## Area of use

Very well suited for use on cutting plotter systems. For short- and medium-term marking, lettering and decoration in exhibition building and on trade shows.

## Certificates

Fire behaviour (DIN EN 13501-1): C-s3, d2 (flame resistant, unlimited smoke production, heavy droplets/particles). Only valid for applications on rigid PVC foam sheet "Vekaplan SF, 3 mm" (density:  $\geq 575 \text{ kg/m}^3 - 750 \text{ kg/m}^3$ )

## Technical Data

<b>Thickness*</b> (without protective paper and adhesive)	80 micron
<b>Dimensional stability</b> (FINAT TM 14)	Adhered to steel, no measurable shrinkage in cross direction, in length 0,4 mm max.
<b>Temperature resistance***</b>	Adhered to aluminium, -40° C to +80° C, no variation
<b>Water resistance</b>	Adhered to aluminium, after 48h/23° C, no variation
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	7 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
<b>Shelf life**</b>	2 years
<b>Application temperature</b>	> +10° C
<b>Service life by specialist application</b> Under vertical outdoor exposure (normal climate of Central Europe)	3 years
<b>Removability</b>	Within 2 years residue-free removable from most surfaces

\* average \*\* in original packaging, at 20° C and 50% relative humidity \*\*\* normal climate of Central Europe

## Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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